

# Veer Narmad South Gujarat University, Surat.

T.Y. B.Sc.

## Industrial Chemistry – Vocational Syllabus

Papar – VI.

### Heavy and fine Chemicals

In force from June 1999-2000

Total Lectures - 60

Three Hrs

Marks

52 + 15 + 7 = 74

Uni. Test Imp Lib.

**UNIT – I** Synthetic products – Ammonia, Ammonium nitrate, ammonium sulphate, nitric acid, urea.

- Caustic Soda – Phosphorus – phosphoric acid, ammonium phosphate, super – phosphate, triple super phosphate – carbon, activated, carbon, manufactures of graphite and carbon – lime, gypsum – silicon, silicon carbide, calcium carbide.

( Lectures – 12 )

**UNIT – II** Fluorine, chlorine, bromine, iodine, hydrobromic acid – sodium chloride, sodium sulphate, sodium sulphite, sodium thiosulphate – borax, boric acid – industrial catalysts – Raney nickel and other forms of nickel, vanadium and platinum based catalyst. – aluminium alkoxides, titanium dioxide, titanium tetrachloride and titanated.

( Lecture – 12 )

**UNIT – III** Fischer – Tropsch synthesis, Application and uses of zeolites – chemicals derived from acetylene, Vinyl chloride, vinyl ester, acrylates, propargyl alcohol – acetone, phenol, phthalic anhydride, pyridine and picolones, resorcinol, sorbitol, formaldehyde, formic acid, glycerol, melamine.

( Lecture – 12 )

**UNIT – IV** Manufacture of the following with reference to raw materials, flow chart and uses of triphenyl phosphine, alkyl phosphate – methyl chloride, dichloro methane, chloroform, carbon tetrachloride – ethanol amine (mono, di, tri) – N – alkylated ethanolamine (dimethyl, diethyl) – alkylamines (methyl to amyl)-N alkylated amines – Ketenes, ethyl acetoacetate, methyl acetoacetate – acetaldehyde, paraldehyde – Industrial solvents, DMF, THF, dimethyl ether, dioxane, 1, 4 butanediol.

( Lectures – 12 )



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## Industrial Chemistry – Vocational Syllabus

Papar – VII

### PETROLEUM AND POLYMERS

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Total Lectures - 60

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**UNIT – I** Manufacture of the following compounds, Methane, ethylene, acetylene – preparation of the following from methane, methanol, hydrogen cyanide, carbon disulphide – preparation from ethylene – ethanol, ethylene oxide, ethylene, isopropanol, formic acid, 4 hydrocarbons, butadiene, isobutane. Preparation of benzene, toluene, xylene – naphthalene.

( Lectures – 12 )

**UNIT – II** Introduction to Polymers – general characteristics of polymers in comparison with common organic compounds – nomenclature – classification of polymers – functionality concept – types of polymerization addition, condensation, ionic, coordination – mechanism of ionic polymerization – necessity of copolymers and copolymerization, blocks, graft copolymers – concept of cross linking – introduction concepts of kinetics of polymerization.

( Lectures – 12 )

**UNIT- III** Molecular weight and molecular weight determination number, weight and viscosity average molecular weight methods of determining molecular weight – practical significance of molecular weight distribution – size of polymers – glass transition temperature (GTT), Factors affecting GTT, Crystallinity in polymers, Solubility.

( Lectures – 12 )

**UNIT - IV** Detail study of following thermosetting polymers with respect to synthesis, chemistry, properties and application.

(i) Phenol – formaldehyde resins

(ii) Amino – resins : Urea – formaldehyde and melamine formaldehyde resins.

(iii) Polyurethanes

(iv) Epoxy resins : Grades of epoxy resins, curing process and its importance with mechanism.

(v) Elastomers – polyisoprene, Polybutadiene, Neoprene.

( Lectures – 12 )

**UNIT – V** Detailed study of the following thermoplastic polymers with respect to synthesis, chemistry, properties and applications.

- Polyolefins – polyethylene, LDPE, HDPE, LLDPE polypropylene, ethylene – propylene copolymers – poly vinyl chloride, Teflon, polystyrene, homopolymers, copolymers such as SBR, ABS, SAN, Polyvinyl acetate – polyamide nylon 6, nylon 66 and other nylons – polyethers and polyesters. terephthalate, polycarbonates – silicones – celluloses such as acetate, butyrate, nitrate, ether, regenerated celluloses.

( Lectures – 12 )

**REFERENCE BOOKS :-**

1. Introduction to petroleum Chemicals, M.Steiner, Pergamon Press.
2. Introduction to petroleum chemicals by sukumar Maitti Oxford and TBS Puls, Co. New Delhi.
3. A text on petro Chemicals by Dr. B. K. Bhasker Rao, Khanna Publishers, New Delhi.
4. Hand book of petroleum refining process, R. A. Mayers, McGraw Hill Book Com., New York.
5. Physical Chemistry of Macromolecules, D.D.Deshpande, Vishal Publication, New Delhi - 1985
6. polymer Science, V.R.Gowarikar, M.V.Vishwanathan and J. Sreedhar Willey Eastern Ltd. 1986.

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Papar – VIII

### PHARMACEUTICALS

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Total Lectures - 60

Three Hrs

Marks

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**UNIT – I** Historical Background and developments of pharmaceutical industry in India in brief – introduction or various pharmacopias – introduction to various formulations and routes of administration – various types of pharmaceutical excipients, their chemistry, process of manufacture and quality, specifications – surgical dressings, sutures, ligatures with respect to process, equipments, packaging and sterilization.

**UNIT – II** FDA, important schedules and some legal aspects of drugs – phytochemicals, introduction to plant, - classification of crude drugs, cultivation, collection, preparation, for market, packing and storage – physical evaluation of crude drugs, moisture content, extractive value, volatile content, foreign organic matter, Microscopic evaluation of starch, leaf Constant, stomatal number and index veinlet number and termination number and index veinlet number and termination number – introduction to chromatographic method for identification of crude drugs – chemical constitution of plants ( carbohydrates, proteins, lipids, waxes, glycosides, alkaloids ) – isolation procedure for reserpine and diosgenin.  
( Lectures – 12 )

**UNIT – III** Pharmaceutical packaging – introduction, selection of packaging material, ancillary materials, packaging machinery, quality control of packaging materials – pharmaceutical quality control, sterility testing, pyrogenic testing, glass testing, bulk density of powders.  
( Lectures – 08 )

**UNIT – IV** Classification of various types of drugs with examples raw materials, process of manufacture, effluent handling etc of the following bulk drugs :  
(i) Silfa drugs : sulfonamide, sulfamethoxazole  
(ii) Antimicrobial : chloramphenicol, furazolidine, mercurochrome, isoniazid, Na-PHS.

- (iii) Antinflammatory and analgesic : Salicylic acid and its derivatives, Ibuprofen, mefenamic acid.
- (iv) Steroidal hormones : androgens, oestrogens gestrogens
- (v) Vitamins : Vit-A, Vit B6, Vit – 6
- (vi) Barhiturates : Phenobarbital, Pentobarbital
- (vii) Blockers : Propanolol, Atenolol
- (viii) Cardiovascular agents : methyl dopa
- (ix) Antil histamines : Chloropheniramine maleate.

( Lectures – 14 )

**UNIT – V** Products based on fermentation process brief idea of microorganisms, their structure, growth and usefulness. Enzyme systems usefulness, Enzyme systems useful for transformation, microbial products. General principal of fermentation process and product Processing. manufacture of antibiotics – Penicillin – 4 and semisynthetic penicillins, Rifamycin, tetrayclins vt-B12, Biotransformation processes for prednisolone, 11 – hydroxylation in steroids. Enzyme cataysed transformation, manufacture of ephedrine.

### **REFERENCE BOOKS :-**

1. Practical pharmacognosy : By T.B.Willis, Practical Pharmacognesy By T. N. Vassudevan
2. Modern pharmacognosy by Ramstand McGraw Hill.
3. Principales of medicinal chemistry : W.D.Foye Lea and Febigen publications, philidelphia.
4. Text book of organic medicinal and pharmaceutical chemistry Willson, Gisvold, Derge, Dippinetl – Toopan.
5. Essentials of Medicinal Chemistry – Koroovas and Burkhatler Wiley – Interscience.
6. Indian pharmacoppes 1985.
7. British pharmacoppes 1990 Handbooks of drugs and cosmetic Acts by Mebrotra.
8. Pharmaceutical Excipients.
9. Organic chemistry of Drug synthesis, Daniel Lednice and L.A. Mitscher, Wiley Interscience.
10. An Introduction to synthetic Drugs : P.P.Singh and P.M. Rangnekar. Himalaya Publication, Bombay.
11. Medicinal Chemistry by Berger.

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**Industrial Chemistry – Vocational Syllabus**

**Papar – IX**

**FUNDAMENTALS OF CHEMICAL ENGINEERING, INDUSTRIAL  
ECONOMICS MANAGEMENT AND CHEMICAL ANALYSIS.**

In force from June 1999-2000

Total Lectures - 60  
Three Hrs  
Marks  
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**Section - I**

**UNIT – I FUNDAMENTALS OF CHEMICAL ENGINEERING**

Classification of fluids, mechanism and types of flow, mass and energy balances over the fluid flow system, major and minor energy losses – modes of heat transfer, Fourier's law, thermal conductivity, thermal insulators, Fourier's law, thermal and parallel, forced convection. calculations based on heat exchange and evaporators.

( Lectures – 12 )

**UNIT – II** Development of the project, evaluation of a process choice of process, selection of process equipments control system, terminology, manual and automatic control closed and open loop control system, modes of controls action and control valves.

( Lectures - 12 )

**Section - II**

**INDUSTRIAL ECONOMICS MANAGEMENT AND INDUSTRIAL CHEMICAL  
ANALYSIS**

**UNIT - III** Concept of scientific management in industry, function of management, decision making, planning organising, directing and control - Location of industry, management of human resources, selection incentives welfare and safety, material management inventory control.

( Lectures - 08 )

**UNIT - IV** Factors involved in project cost estimation, method employed for the estimation of capital investment, capital, formation, estimation by cost accounting, interest and investment costs, time value of money, equivalence - Depreciation methods of determining depreciation, taxes, selecting some aspects of marketing, pricing policy, profitability, criteria, economics of selecting alternatives, variation of cost with capacity, break even point, optimum batch sizes, production scheduling etc.  
( Lectures - 08 )

**UNIT - V** Sampling procedures, techniques of sampling solids, liquids, gases - collecting and processing of data chromatography, paper chromatography, TLC, GLC, HPCL, U.V. - Visible spectroscopy - IR Spectroscopy - NMR spectroscopy - atomic absorption - flame photometry - neutron diffraction - X - ray fluorescence - ion selective electrodes - Ion chromatography.

### **REFERENCE BOOKS**

1. Introduction to chemical engineering, Walter and Bedde and Julius, Banche So McGraw Hill Book Co.
2. Ch. Tech. I ( Volume - I ) K. D. Chandra, S. Selkran, D. V. Venkateshwar, K. R. Addarsh,, S.chand & Co. Ltd., New Delhi
3. Chemical engineering Plant design vibrant and Dryden McGraw Hill Book Co.
4. Instrumentation Tech.( Vol.III ) E-B. John.
5. Economics of Chemical Industry, Hempel E.H.
6. Industrial Organization and Management Behel.
7. Instrumental methods of chemical analysis Willard.
8. Instrumental methods of chemical analysis, Chatwal, Anand.
9. Introduction to instrumental analysis – Braun R.D. , McGraw Hill Publishing Co.
10. Quantitative inorganic analysis, A Vogel. Longman Publication.
11. Chemical Analysis by Day & Underwood.
12. Instrumental Analysis by Sinch & Dixit.

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### Industrial Chemistry – Vocational Syllabus

In force from June 1999-2000

Three Days exam of 7 Hrs.

#### PRACTICALS .

Marks :

140+ 40 +20 = 200

Uni. Test Imp .

#### INORGANIC

1. Purity determination of all heavy chemicals : ammonia, urea, nitric acid, caustic soda , phosphoric acid .
2. Preparation of Heavy Chemicals.  
Raney Nickel , Aluminium iso propoxide Trimethyl phosphite sod. meloxide.  
potassium trioxalato ferrate, sod. ethoxide.
3. Limit tests for chlorides, sulphate , heavy metals , iron, lead and arsenic.
4. Gravimetric and Volumetric estimations :
  - i) Estimation of sulphur as  $\text{BaSO}_4$  ( gravimetric)
  - ii) Determination of sulphate ash in Aspirin ( gravimetric)
  - iii) Determination of loss on drying NaCl ( gravimetric)
  - iv) Analysis of alloy such as Brass.  
 $\text{Zn}^{+2}$  as  $\text{Zn}_2\text{P}_2\text{O}_7$  gravimetrically .  
 $\text{Cu}^{+2}$  by iodometry Volumetrically .
  - v) Determination of aldehydes and ketones ( Acidimetry))
  - vi) Determination of the acid value / % of acid ( Alkalimetry)
  - vii) Analysis of talcum powder (Complexometry).
  - viii)
    - a) Determination of % purity of sod. benzoate .
    - b) Estimation of isoniazid.
    - c) Estimation of diazepam (Non aqueous titrations).
5. Analysis of dye intermediate : Nitrite Titrations , diazocoupling , titanous chloride titration, estimation of Cu,Ni, Cr etc.
6.
  - i) Set Point :-
    - a) m – dinitro benzene
    - b) 2,4, dinitro chloro benzene
    - c) p – nitro chloro benzene
    - d) B naphthol
    - e) Acetic acid.
    - f) o – nitro chloro benzene
    - g) Phenol.
  - ii) Nitrite Value :-
    - a) m – nitro aniline
    - b) Aniline

- c) p – chloro aniline
- d) o – toluidine
- e) p – toluidine
- f) Benzidine
- iii) Coupling Value :-
  - a) phenyl methyl pyrazolone
  - b) 4 – hydroxy – N- methyl – quinolone
  - c) H acid
  - d) K acid
  - e) B – naphthol.
  - f)

## ORGANIC

### 1. Preparation of common Industrial Compounds.

- i) 4 – Aminobenzoic acid from 4- nitrotolune
- ii) p – Dichlorobenzene from p – chloroaniline
- iii) p – Iodonitrobenzene from p – Nitroaniline
- iv) I – chloro – 2,4 dinitribenzene from chlorobenzene
- v) o – chlorobenzoic acid from anthranitic acid.
- vi) Aspirin from salicylic acid
- vii) N , N – Dimethylaniline from aniline
- viii) Paracetamol from p – amino phenol
- ix) Cinnamic acid from benzaldehyde
- x) Methyl orange
- xi) Methyl red
- xii) Orange II
- xiii) Fluorescin

### 2. Estimations

- i) Phenol by bromination Method
- ii) Aniline by bromate , bromide method.
- iii) Fomaldehyde Iodimetrically
- iv) Acetone Iodometrically
- v) Cinnamic acid (Olefin ) by wij's
- vi) Saponification Value of an oil.
- vii) Ascorbic acid by cerric amminum sulphate
- viii) Methyl Salicylate
- ix) Formic acid.
- x) Resolution of Racemic mizture of – Phenyl – ethyl amine.
- 3. i) Identification of polymers by simplo physical and chemical tests. Analysis of raw materials.
- ii) Preparation of representative polymers .Bulk polymerization – Poly styrene , polyvinyl acetate .  
Solution polymerization :- Phenol formaldehyde , urea formaldehyde, polysulphide Rubber.
- iii) Determination of

- a) Acid value of resin
- b) Hydroxyl value of resin.
- c) Iodine number of linsed oil/ coconut oil.
- d) Saponification Value of coconut oil, polyester
- e) Melting point and softening point of polymer .
- 4 i) Paper chromatography of dyes.
- ii) TLC method for identification ( Intermediates , and drugs.)
- 5 (i) I.P. Monograph of drugs ( Minimum - 3)
- (ii) Evaluation of crude drugs microscopically .
  - a) Determination of Starch qrenules
  - b) Determination of Calcium oxalate.
  - c) Determination of Palisade retio.
  - d) Determination of Stomatal index.
- (iii) Microbiological testing of some antibacterial drugs.
- 6 (a) Dyeing of the following dyes on cotton :
  - (i) Direct (ii) Azoics (iii) Acid.
- (b) Dyeing of the following dyes on wool and silk.
  - (i) TPM – Silk (ii) Vat
  - (iii) Reactive (iv) Sulphur
- (c) Evaluation of the fastness properties of dyes with respect to light , washing and sublimation.

## **PHYSICAL**

### **Instrumental Exoperiments :-**

- 1 Polarimetre :-  
To determine the angle of retation of tartaric acid solution and find out the concentration of unknown solution.
- 2. Potentiometer :-  
To determine the amount of sodium borate present in the given solution.
- 3 Pycnometer :-  
To determine the relative density of polymer by pycnometer .
- 4 Ostwald Viscometer :-  
To determine the molecular weight of a polymer.
- 5 Redwood Viscometer :-  
To determine the viscosity of petroleum product ( Petrol, kerosene, diesel, oil).
- 6 Flash Point :-  
To determine the flash point of petroleum product.
- 7 Stalagnometer :-  
To determine the surface tension of petroleum products by Demonstration

**Experiments :-**

- i) Pharmaceutical packaging of some materials
- ii) Quality control test of some materials
- iii) Cross breaking strength of polymers
- iv) Coefficient of friction of polymers
- v) Izod impact strength of polymers
- vi) Shore hardness test of polymers
- vii) Dart impact test of polymers
- viii) Tensile strength of polymers .